

Grade: ARMC-669

Manufacturer:	Aremco Products, Inc.
Description:	Graphite based adhesive. Moisture, alkali and acid resistance properties are after firing above 700°F. Torgue strength and viscosity tests were performed after curing for 5 hours @ 200°F.

PROPERTY	US VALUE	METRIC VALUE
Major Constituent	Graphite	
Maximum Temperature	2500 °F	1371 °C
CTE	4.2 in/in °F x 10 ⁻⁶	7.6 Microns/m °C
Torque Strength	2.1 ft-lbs	
Moisture Resistance	Excellent	
Alkali Resistance	Good	
Acid Resistance	Good	
No. Components	1	
Viscosity	Paste cps	
Specific Gravity	1.58 gms/cc	
Air Set	1-4 hours	
Heat Cure	200, 2 °F, hours	93, 4 °C, hours
Color	Black	
Shelf Life	6 months	
Storage Temperature	40 °F	4 °C